

FANUC Series 31i-MODEL B

MANUAL GUIDE (CNC_MENU/USER/PATH1)

REF 16:38:23

| ACTUAL POS. (ABS.) | | DIST TO GO | | SPINDLE | | S1 | |
|--------------------|-------|------------|-------|---------|--------|-----|----------|
| X | 0.000 | G00 | | S | 0 | D | 0100 |
| Y | 0.000 | X | 0.000 | | | H | 00000000 |
| Z | 0.000 | Y | 0.000 | | | T | 0 |
| | | Z | 0.000 | | | D | 0 H 0 |
| | | | | FEED | MM/MIN | S | 0 M0 |
| | | | | F | 0 | F | 0 |
| | | | | | | G00 | 17 40 54 |
| | | | | | | G80 | 49 90 98 |
| | | | | | | G69 | 13.1 |

ANGLED WORK MEASUREMENT

T08 ←→

MEASURE (PORTABLE M)

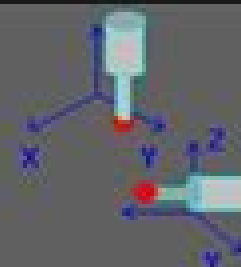
MEASURE PLANE

MEASURE CONDITION

1ST PT. MEASURE DIRECT

2ND PT. MEASURE DIRECT

SELECT MEASURE PLANE.



SELECT SOFT KEY.

| | | | | | | | | | | |
|-----|-----|--|--|--|--|--------|--------|--------|---------------|--|
| X-Y | Y-Z | | | | | ACTPOS | PRESET | WRK CO | MEASURE TO MM | |
|-----|-----|--|--|--|--|--------|--------|--------|---------------|--|



Fanuc Cnc Lathe Manual Guide

Tom Scanlan



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