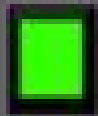


POWER X-REF Z-REF



START



STOP



LOCK

0

CHUNK

1



TABLE Series 0: Main

ACTUAL POSITION(ABS) 00000 N00000

X -94.798  
Z -28.213

RUN TIME 00:00:00 PART COUNT 1  
ACT F 0000MMIN S 0 T 1  
CYCLE TIME 00:00:00

100 \*\*\*\*\* -EMG- ALM 10:09:10  
ABC || REL || ALL || || (OPRT) ||



O <sub>P</sub>	N <sub>Q</sub>	G <sub>R</sub>	7 <sub>A</sub>	8 <sub>B</sub>	9 <sub>C</sub>
X <sub>U</sub>	Y <sub>V</sub>	Z <sub>W</sub>	4 <sub>T</sub>	5 <sub>H</sub>	6 <sub>G</sub>
M <sub>I</sub>	S <sub>J</sub>	T <sub>K</sub>	1 <sub>L</sub>	2 <sub>F</sub>	3 <sub>E</sub>
F <sub>L</sub>	H <sub>D</sub>	ROB <sub>E</sub>	- +	0.	· /
POS	PRG	OFFST SETTING	SHIFT	CAN	INPUT
SYSTEM	MESSAGE	CUSTOM GRAPH	ALTER	INSERT	DELETE
↑ PAGE		↑ PAGE		↑ PAGE	HELP
↓ PAGE	←	↓ PAGE	→		EDIT



FEEDRATE

MM/MIN

SPINDLE

CW STOP CCW

CYCLE

SPD SP 100% SPU

RAPID

X1 F0 X10 25% 100 50%

AST1 AST2 100%

SPD SP 100% SPU

AXIS/POS.

CHUCK  
KING

TRIP  
FORWARD

1% 2%

OPTION

SBK DRY RUN SHIP

MC LOCK OPT STOP INC

CLNT LIGHT AST3 HANDL

MODE

JOG AUTO

MDI EDIT

REF

# Fanuc Macro Programming Manual Lathe

**M Mosston**



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