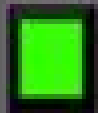


POWER X-REF Z-REF



START



STOP



LOCK

0

CHUNK

1



TABLE Series 0: Main

ACTUAL POSITION(ABS) 00000 N00000

X -94.798
Z -28.213

RUN TIME 00:00:00 PART COUNT 1
ACT F 0000MMH S 0 T 1
CYCLE TIME 00:00:00

100 ***** -EMG- ALM 10:09:10
ABC || REL || ALL || || (OPRT) ||



O _P	N _Q	G _R	7 _A	8 _B	9 _C
X _U	Y _V	Z _W	4 _T	5 _J	6 _G
M _I	S _J	T _K	1 _F	2 _F	3 _F
F _L	H _D	ROB _E	- +	0.	· /
POS	PRG	OFFST SETTING	SHIFT	CAN	INPUT
SYSTEM	MESSAGE	CUSTOM GRAPH	ALTER	INSERT	DELETE
↑ PAGE		↑ PAGE		↑ PAGE	HELP
↓ PAGE	←	↓ PAGE	→		EDIT



FEEDRATE

SPINDLE

RAPID

AXIS/POS.

OPTION

MODE

CW	STOP	CCW
CYCLE		

X1 F0	X10 25%	100 50%
AST1	AST2	100%
SP0	SP 100%	SPU

CHUCK KING	↑	TRIP FORWARD
←	%	→
↓		

SBK	DRY RUN	SKIP	JOG	AUTO
MC LOCK	OPT STOP	INC	MDI	EDIT
CLNT	LIGHT	AST3	HANDL	REF

Fanuc Cnc Milling Macro Programming Manual

Peter Smid



Fanuc Cnc Milling Macro Programming Manual:

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Press the next menu soft key Press the soft key CARD Press the soft key OPRT Press the soft key PUNCH Type 1234 and press the soft key O SET Type TESTPROG and press the soft key F NAME Press the soft key EXEC While the file is being copied on the memory card the character string OUTPUT blinks at the lower right corner of the screen Copying may take several seconds depending on the size of the file being copied If a file with file name TESTPROG already exists in the memory card it may be overwritten unconditionally or a message confirming the overwriting may be displayed depending on a parameter setting In case of such a warning message press the EXEC soft key to overwrite and CAN soft key to cancel writing However system information such as PMC ladder is always overwritten unconditionally The copied file is automatically assigned the highest existing file number plus one The comment if any with the O word i e in the first block of the program will be displayed in the COMMENT column of the card directory To write all programs type 9999 as the program number In this case if file name is not specified all the programs are saved in file name PROGRAM ALL on the memory card A file name can have up to 8 characters and an extension up to 3 characters XXXXXXXX XXX Repeat the last three steps to copy more files Finally press the CAN soft key to cancel the copying mode and go to the previous menu

Parametric Programming with FANUC Custom Macro Mike Lynch,2015-07-27 This text describes the computer programming related and CNC related features of Custom Macro Custom Macro has been enhanced over the years FANUC has improved the function of the IF statement for example and all current features and functions are described in this text

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