

FANUC Series 31i-MODEL B

MANUAL GUIDE (CNC-MEM/USER/PATH1)

REF 16:38:23

ACTUAL POS. (ABS.)		DIST TO GO		SPINDLE		S1	
X	0.000	G00		S	0	D	0100
Y	0.000	X	0.000			H	00000000
Z	0.000	Y	0.000			T	0
		Z	0.000			D	0 H 0
				FEED	MM/MIN	S	0 M0
				F	0	F	0
						G00	17 40 54
						G80	49 90 98
						G69	13.1

ANGLED WORK MEASUREMENT

T08 ←→

MEASURE (PORTABLE M)

MEASURE PLANE

MEASURE CONDITION

1ST PT. MEASURE DIRECT

2ND PT. MEASURE DIRECT

SELECT MEASURE PLANE.



SELECT SOFT KEY.

X-Y	Y-Z					ACTPOS	PRESET	WRK CO	MEASURE TO MM	
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Fanuc Cnc Programing Training Manual

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A red circular graphic with a gradient, appearing as a partial circle or a stylized 'C' shape, located to the right of the American Council on Education text.

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Fanuc CNC Custom Macros Peter Smid, 2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the extremely wide and rich field of programming tools that macros truly are **BOOK JACKET** **CNC Programming Handbook** Peter Smid, 2003 Comes with a CD ROM packed with a variety of problem solving projects **CNC Control Setup for Milling and Turning** Peter Smid, 2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC **The National Guide to Educational Credit for Training Programs** American Council on Education, 2005 Highlights over 6 000 educational programs offered by business labor unions schools training suppliers professional and voluntary associations and government agencies **CNC Programming using Fanuc Custom Macro B** S. K Sinha, 2010-06-22 Master CNC macro programming CNC Programming Using Fanuc Custom Macro B shows you how to implement powerful advanced CNC macro programming techniques that result in unparalleled accuracy flexible automation and enhanced productivity Step by step instructions begin with basic principles and gradually proceed in complexity Specific descriptions and programming examples follow Fanuc s Custom Macro B language with reference to Fanuc Oi series controls By the end of the book you will be able to develop highly efficient programs that exploit the full potential of CNC machines **COVERAGE INCLUDES** Variables and expressions Types of variables local global macro and system variables Macro functions including trigonometric rounding logical and conversion functions Branches and loops Subprograms Macro call Complex motion generation Parametric programming Custom canned cycles Probing Communication with external devices Programmable data entry *TOP SECRET Resumes & Cover Letters, the Third Edition Ebook* Steven Provenzano CPRW/CEIP, 2012 As seen on in CNBC CNN WGN The Wall Street Journal and endorsed by The Chicago Tribune the new edition of Top Secret Resumes is now the complete career marketing tool for all job seekers This is the only book of its kind that includes a free consultation by the author Includes more than 100 high impact Resumes and Cover Letters for virtually all professions 250 8 5 x 11 pages total Bonus includes tips on effective Linkedin Profiles Networking Career Marketing Interviewing and Online Resources Covers Executive Positions Technical Non Technical Management Engineering IT Software Hardware design Sales and Marketing Teachers Nurses HR Public Relations and more many with documented results Steven Provenzano s books have sold more than 100 000 copies and remain essential guides for serious job seekers He has written more than 5000 resumes for clients worldwide for over 20 years and the full cost of this book is reimbursed with any resume writing service by the author at <https://Execareers.com>

Parametric Programming for Computer Numerical Control Machine Tools and Touch Probes Mike Lynch, 1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet

sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level **The New School Shop, Tech**

Directions ,1989 **CNC Programming Handbook** Peter Smid,2008 This latest edition of a popular reference contains a fully functional shareware version of CNC toolpath simulator editor NCPlott on the CD ROM a detailed section on CNC lathes with live tooling image files of many actual parts the latest Fanuc and related control systems and much more **NC**

Machine Programming and Software Design Chao-Hwa Chang,Michel A. Melkanoff,1989 Very Good No Highlights or Markup all pages are intact **Introduction to Computer Numerical Control (CNC)** James Valentino,Joseph Goldenberg,2008 Putting all the elements together this book addresses CNC Computer Numerical Control technology in a comprehensive format that offers abundant illustrations examples and exercises It includes a strong foundation in blue print reading graphical descriptions of CNC machine tools a chapter on right triangle trigonometry and programming that uses Fanuc Controllers It emphasizes program pattern recognition and contains completely solved programming examples and self contained programming examples Thoroughly updated for this edition it includes two new chapters four new appendices and is bundled with Predator Simulation and Kwik Trig software For CNC Programmers Operators Machinists Process Engineers Industrial Engineers Shop Operators Managers Planners Coordinators Sales Personnel **School Shop/tech**

Directions ,1991 **Blue Collar Resumes** Steven Provenzano,1999 This practical and helpful guide takes you step by step through the process of writing a job winning resume Steve Provanzano starts off with some general background on deciding what kind of job to look for and how to find the best opportunities This resource offers sound advice on how best to present education and work experience including what to tell and what the job candidate shouldn t reveal There are suggestions for workers who have been fired have gaps in their work history or have some other troublesome issue in their past

Chilton's Iron Age ,1982-07 **SME Technical Paper** Society of Manufacturing Engineers,2002 **Industrial Education** ,1990 **Tech Directions** ,1995 **The Video Source Book** David J. WEINER,1990 *The Engineer* ,1998
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