

# **A guide how to start a Fanuc robot program from a Siemens PLC**

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## **Version history:**

### **v2023.12.13:**

- Added information for Phoenix Profinet card
- Added sample FC functions to communicate with the robot
- Replaced force table by PLC program
- Added disclaimer

## **Material used:**

- Siemens S7-1500
- Fanuc Educational Cell with ER-4iA robot, R-30iB Plus controller and Phoenix Profinet card
- Fanuc Educational Cell with ER-4iA robot, R-30iB Plus controller and Molex Profinet card

## **Two solutions (there are others like RSR or Macro on DI):**

1. You could connect a PLC output to a robot input (DI) and wait in the robot program for a signal at the corresponding input. The PLC could even choose a program to be started by using additional inputs that would encode the program name as bits. This solution should be straight forward and will not be discussed here in detail.
2. You can connect the PLC via Profinet to the optional Profinet card in the robot controller and use the PNS (Program Number Select) and UOP (User Operator Panel) technique on the robot.

In principle this technique corresponds to point 1 except that no physical inputs or outputs are used but only virtual fieldbus I/Os.

# Fanuc Communication Manual

**Puja Mehta**



## **Fanuc Communication Manual:**

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