A guide how to start a Fanuc robot program from a Siemens PLC

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Version history:

v2023.12.13;

- Added information for Phoenix Profinet card
- Added sample FC functions to communicate with the robot
- Replaced force table by PLC program
- Added disclaimer

Material used:

- Siemens S7-1500
- Fanuc Educational Cell with ER-4iA robot, R-30iB Plus controller and Phoenix Profinet card
- Fanuc Educational Cell with ER-4iA robot, R-30iB Plus controller and Molex Profinet card

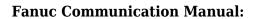
Two solutions (there are others like RSR or Macro on DI):

- You could connect a PLC output to a <u>robot input (DI)</u> and wait in the robot program for a signal at the corresponding input. The PLC could even choose a program to be started by using additional inputs that would encode the program name as bits. This solution should be straight forward and will not be discussed here in detail.
- You can connect the PLC via <u>Profinet</u> to the optional Profinet card in the robot controller and use the PNS (Program Number Select) and UOP (User Operator Panel) technique on the robot.

In principle this technique corresponds to point 1 except that no physical inputs or outputs are used but only virtual fieldbus IOs.

Fanuc Communication Manual

Puja Mehta



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In a global inundated with screens and the cacophony of fast communication, the profound energy and emotional resonance of verbal artistry usually diminish in to obscurity, eclipsed by the continuous assault of sound and distractions. Yet, situated within the musical pages of **Fanuc Communication Manual**, a charming work of literary beauty that pulses with natural feelings, lies an unforgettable trip waiting to be embarked upon. Composed by way of a virtuoso wordsmith, that enchanting opus courses viewers on a psychological odyssey, delicately exposing the latent possible and profound influence embedded within the delicate internet of language. Within the heart-wrenching expanse of this evocative examination, we shall embark upon an introspective exploration of the book is main subjects, dissect their charming writing fashion, and immerse ourselves in the indelible impression it leaves upon the depths of readers souls.

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