

Fanuc CNC Macro Programming (Custom Macro B) Codes

Fanuc's Custom Macro B is a powerful programming feature that allows for parametric programming, variables, logic operations, and complex calculations in CNC programs. Here are the key elements:

Variables

- **#1-#33** - Local variables (volatile)
- **#100-#199** - Common variables (retain values after power off)
- **#500-#999** - Persistent common variables (retain values after power off)
- **#1000+** - System variables (read-only)

Arithmetic Operations

```
text
#i = <expression> (Assignment)
+ (Addition)
- (Subtraction)
* (Multiplication)
/ (Division)
MOD (Module)
SIN (Sine)
COS (Cosine)
TAN (Tangent)
ATAN (Arctangent)
SQRT (Square root)
ABS (Absolute value)
ROUND (Rounding)
FIX (Truncate)
FUP (Round up)
```

Control Statements

Conditional Branches

```
text
IF [<conditional expression>] GOTO n
IF [<conditional expression>] THEN <assignment>
```

Fanuc Cnc Macro Programming Manual

Daniel F McAuley



Fanuc Cnc Macro Programming Manual:

CNC Control Setup for Milling and Turning Peter Smid,2010 This unique reference features nearly all of the activities a typical CNC operator performs on a daily basis Starting with overall descriptions and in depth explanations of various features it goes much further and is sure to be a valuable resource for anyone involved in CNC [CNC Programming Handbook](#)

Peter Smid,2003 Comes with a CD ROM packed with a variety of problem solving projects **CNC**

Programming using Fanuc Custom Macro B S. K Sinha,2010-06-22 Master CNC macro programming CNC Programming Using Fanuc Custom Macro B shows you how to implement powerful advanced CNC macro programming techniques that result in unparalleled accuracy flexible automation and enhanced productivity Step by step instructions begin with basic principles and gradually proceed in complexity Specific descriptions and programming examples follow Fanuc s Custom Macro B language with reference to Fanuc Oi series controls By the end of the book you will be able to develop highly efficient programs that exploit the full potential of CNC machines **COVERAGE INCLUDES** Variables and expressions Types of variables local global macro and system variables Macro functions including trigonometric rounding logical and conversion functions Branches and loops Subprograms Macro call Complex motion generation Parametric programming Custom canned cycles Probing Communication with external devices Programmable data entry **Parametric Programming for**

Computer Numerical Control Machine Tools and Touch Probes Mike Lynch,1997 Until now parametric programming has been the best kept secret of CNC This new book demystifies this simple yet sophisticated programming tool in an easy to understand tutorial format and presents a comprehensive how to of parametric programming from a user s point of view Focusing on three of the most popular versions of parametric programming Fanuc s custom macro B Okuma s user task 2 and Fadal s macro the book describes what parametric programming is what it can do and how it does it more efficiently than manual programming Along with a host of program simplifying techniques included in the book you re treated to descriptions of how to write set up and run general subprograms simulate the addition of control options and integrate higher level programming capabilities at G code level *The Journeyman's Guide to Cnc Machines* Bryan Hurst,2006-06-01

The Guide provides instruction in ISO code programming for Turning included are examples that will give an understanding of the principles to apply to any machine and control also featured are GE Fanuc and Siemens Controls The Guide lists functions and codes under the reference JG and provides space to include data for specific machines and controls Extensive examples show how to programme the options and features Component drawings have metric and imperial dimensions simply substitute the dimensions with those of the system of your choice The Guide is your starting point use the instructions and suggestions to build your own unique evolvable folder from here creating an invaluable personal handbook **Fanuc CNC Custom Macros** Peter Smid,2004-01-11 CNC programmers and service technicians will find this book a very useful training and reference tool to use in a production environment Also it will provide the basis for exploring in great depth the

extremely wide and rich field of programming tools that macros truly are **BOOK JACKET CNC Programming Using Fanuc Custom Macro B** S. K. Sinha, S. N. Sinha, *The New School Shop, Tech Directions*, 1989 *School Shop/tech Directions*, 1991 **American Machinist & Automated Manufacturing**, 1986 **Manufacturing Engineering**, 2008

Machinery's Handbook Erik Oberg, Christopher J. McCauley, 2012 Machinery's Handbook has been the most popular reference work in metalworking design engineering and manufacturing facilities and in technical schools and colleges throughout the world for nearly 100 years. It is universally acknowledged as an extraordinarily authoritative comprehensive and practical tool providing its users with the most fundamental and essential aspects of sophisticated manufacturing practice. The 29th edition of the Bible of the Metalworking Industries contains major revisions of existing content as well as new material on a variety of topics. It is the essential reference for Mechanical Manufacturing and Industrial Engineers, Designers, Draftsmen, Toolmakers, Machinists, Engineering and Technology Students, and the serious Home Hobbyist. New to this edition: micromachining, expanded material on calculation of hole coordinates, an introduction to metrology, further contributions to the sheet metal and presses section, shaft alignment, taps and tapping, helical coil screw thread inserts, solid geometry, distinguishing between bolts and screws, statistics, calculating thread dimensions, keys and keyways, miniature screws, metric screw threads, and fluid mechanics. Numerous major sections have been extensively reworked and renovated throughout, including Mathematics, Mechanics, and Strength of Materials, Properties of Materials, Dimensioning, Gaging, and Measuring, Machining Operations, Manufacturing Process, Fasteners, Threads, and Threading, and Machine Elements. The metric content has been greatly expanded. Throughout the book, wherever practical, metric units are shown adjacent to the U.S. customary units in the text. Many formulas are now presented with equivalent metric expressions, and additional metric examples have been added. The detailed tables of contents located at the beginning of each section have been expanded and fine-tuned to make finding topics easier and faster. The entire text of this edition, including all the tables and equations, has been reset, and a great many of the figures have been redrawn. The page count has increased by nearly 100 pages to 2,800 pages. Updated Standards **Engineers' Digest**, 1983 **The Engineers' Digest**, 1983 *Engineering Digest*, 1984

Chilton's Iron Age, 1977 **Parametric Programming for CNC Machining and Turning Centers** Mike Lynch, 2013-09-29 This manual covers three very popular versions of parametric programming: Fanuc's custom macro B is by far the most popular version and is the version of parametric programming being used by any control manufacturer claiming to be Fanuc compatible; Yasnac; Haas; Mitsubishi; Mazatrol; Seikos, among others. But even if you don't have Fanuc controls, this manual also includes presentations for Okuma's user task 2 and Fadal's macro. Over 80% of CNC machines used today are covered. All presentations are applications based. Each step of the way we show real world applications that you can easily adapt to your specific needs. There are plenty of examples, and we stress the reasons why features are available, as well as how they can help you compare this to your control manufacturer's descriptions of parametric programming. **Tooling**

,1983 **CNC Programming Skills: Program Entry and Editing on Fanuc Machines** S. K. Sinha,2015-05-05 Do you know how to insert a part of a program into another program at the desired location Background editing Using PCMCIA card Or maybe a simple task such as replacing G02 by G03 in the whole file When it comes to manual program entry on the machine or searching deleting editing copying moving inserting an existing program residing in the control memory or the PCMCIA card most people resort to trial and error method While they might be able to accomplish what they desire the right approach would save a lot of their precious time If this is exactly what you want this book is for you The information contained herein is concise yet complete and exhaustive The best part is that you can enjoy the convenience of having the wealth of useful information on editing techniques even on your smart phone which is always with you You would often need to refer to it because it is not possible to memorize all the steps which are many a time too complex and devoid of common logic so as to make the correct guess The following excerpt from the book would give an idea of the methodical and step by step approach adopted in the book Writing a file on the memory card The following operation will save program number 1234 in the memory card with the name TESTPRO Select the EDIT mode on the MOP panel Press the PROG key on the MDI panel Press the next menu soft key Press the soft key CARD Press the soft key OPRT Press the soft key PUNCH Type 1234 and press the soft key O SET Type TESTPROG and press the soft key F NAME Press the soft key EXEC While the file is being copied on the memory card the character string OUTPUT blinks at the lower right corner of the screen Copying may take several seconds depending on the size of the file being copied If a file with file name TESTPROG already exists in the memory card it may be overwritten unconditionally or a message confirming the overwriting may be displayed depending on a parameter setting In case of such a warning message press the EXEC soft key to overwrite and CAN soft key to cancel writing However system information such as PMC ladder is always overwritten unconditionally The copied file is automatically assigned the highest existing file number plus one The comment if any with the O word i e in the first block of the program will be displayed in the COMMENT column of the card directory To write all programs type 9999 as the program number In this case if file name is not specified all the programs are saved in file name PROGRAM ALL on the memory card A file name can have up to 8 characters and an extension up to 3 characters XXXXXXXX XXX Repeat the last three steps to copy more files Finally press the CAN soft key to cancel the copying mode and go to the previous menu The Video Source Book David J. WEINER,1990

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