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MANUAL GUIDE /

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171 (CYCLE HERE) ;
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D0.5 E125. U1.5 V110. K0.451 ;
173 M08 P506 (COSS DRILL 1.5) ;
174 G0 X100.0 ;
175 G20 U0. V0. M45 ;
176 M09 ;
177 M1 ;

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