

TIGHTENING TORQUES (in daN.m)



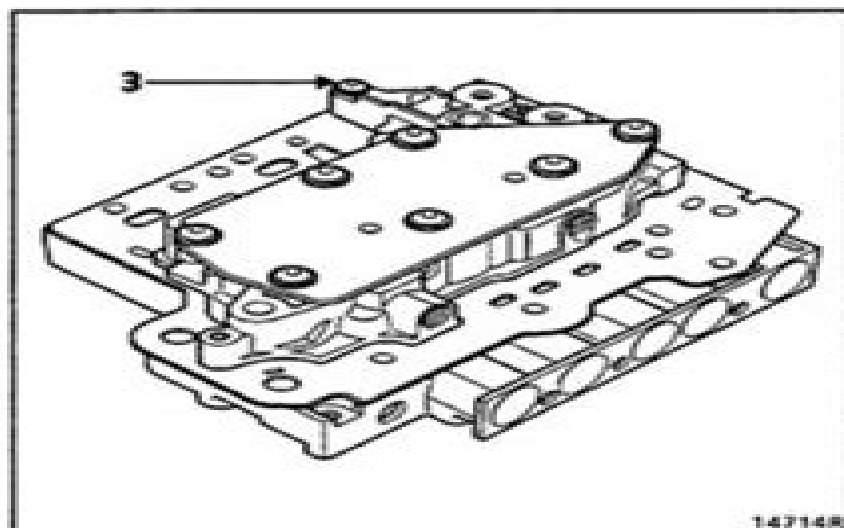
Secondary closure plate bolt	0.8
Sequence solenoid valve bolt	0.9
Modulating solenoid valve bolt	0.9
Secondary distributor mounting bolt	0.8
Primary closure plate bolt	0.8

REMOVAL

NOTE : the references used are those on the diagram on the first page of the "Hydraulic distributor" section.

Remove the primary closure plate (4).

Separate the secondary distributor from the primary distributor by removing bolt (3).

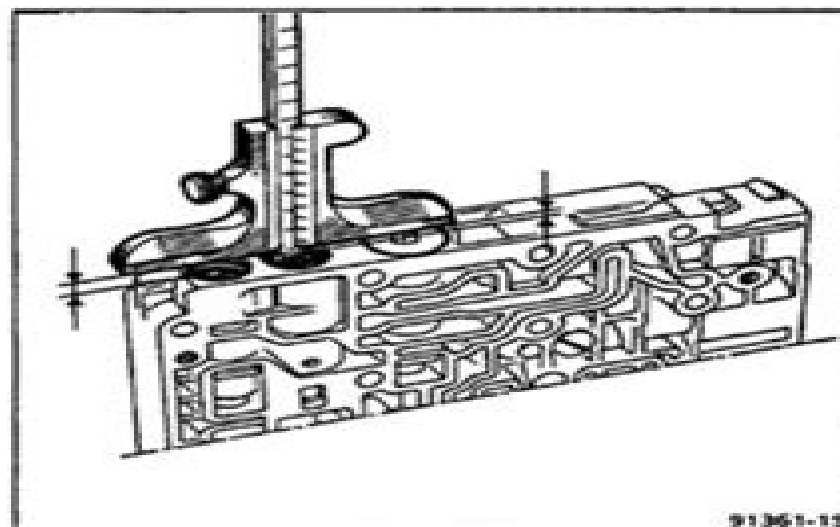


Remove:

- the modulating solenoid valve (18),
- the LOCK UP solenoid valve (19),
- the sequence solenoid valves (12) to (17),
- the progressivity valve (28),
- the progressivity valve (29) and the sequence valves (24) to (27).

Determine the position :

- of the plug (33) for adjusting the pressure regulation (VRP - 30),
 - of the plug (38) for adjusting the limitation L1 and L2,
 - of the plug (41) for adjusting the limitation L3.
- ⇒ Mark the plugs.
- ⇒ Measure the plug positions.
- ⇒ Unscrew the plugs, counting the number of turns.

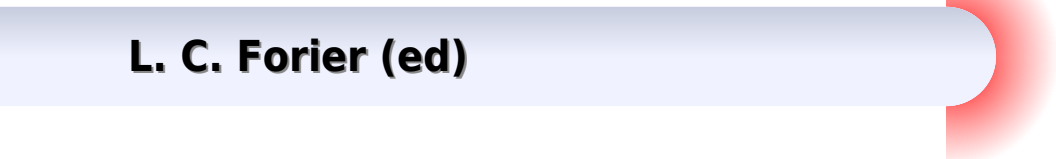


Remove:

- The pressure regulating valve (30) with its spring (32) and its plunger (31),
- the limiting valves L1 (34) and L2 (36) and their springs (35) and (37),
- the limiting valve L3 (39) and its spring (40).

Dp0 Transmission Manual

L. C. Forier (ed)



Dp0 Transmission Manual:

Transmission Pipeline Calculations and Simulations Manual E. Shashi Menon, 2014-12-27 Transmission Pipeline Calculations and Simulations Manual is a valuable time and money saving tool to quickly pinpoint the essential formulae equations and calculations needed for transmission pipeline routing and construction decisions The manual s three part treatment starts with gas and petroleum data tables followed by self contained chapters concerning applications Case studies at the end of each chapter provide practical experience for problem solving Topics in this book include pressure and temperature profile of natural gas pipelines how to size pipelines for specified flow rate and pressure limitations and calculating the locations and HP of compressor stations and pumping stations on long distance pipelines Case studies are based on the author s personal field experiences Component to system level coverage Save time and money designing pipe routes well Design and verify piping systems before going to the field Increase design accuracy and systems effectiveness

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