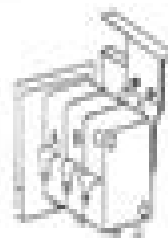


# HOW THE VENDING MECHANISM WORKS (Cont.)

## - ELECTRICAL PARTS - (Cont.)

### VEND MOTOR SWITCH

- A. is Vend Motor Switch
- B. is Cam-Hold Switch
- C. is By-Pass Switch



The Vend Motor, the Cam-Hold and the By-Pass switches are together and do not come apart. The Vend Motor Switch, one (1) for each circuit, is located on the Vend Motor Assembly secured by two (2) screws.

The N.C. contact of the Vend Motor Switch is in the Coin Changer Circuit. This N.C. contact opens in the Coin Changer Circuit.

The N.O. contact of the Vend Motor Switch is in the Vend Motor Coil Circuit. This N.O. contact closes in the Vend Motor Coil Circuit to keep the Vend Motor running until the arm of the Vend Motor Switch drops into the cam notch and the Vend Motor stops.

### CAM HOLD SWITCH

The Vend Motor, Cam-Hold and the By-Pass switches are together and do not come apart. The Cam-Hold switch, one (1) for each circuit, is located on the Vend Motor Assembly secured to a bracket by two (2) screws. This is in the vend motor circuit.

The N.O. contact of the Cam-Hold switch (held closed by the vending cam) is in the Vend Motor circuit. Shortly after the beginning of the vending cycle the arm of the switch (worked by the vending cam) drops into the cam notch and this N.O. contact opens in the circuit to the Select Panel.

When the arm of the switch reaches top side of cam this N.O. contact closes in the circuit to the Select Panel and is still closed at end of the vending cycle.

When the arm of the switch drops into the cam notch, the N.C. contact closes in the Vend Motor Coil Circuit to keep the Vend Motor running. When the arm of the switch reaches top side of cam, this N.C. contact opens in the Vend Motor circuit and is still open at end of the vending cycle.

### BY-PASS SWITCH

The Vend Motor, the Cam-Hold and the By-Pass switches are together and do not come apart. The By-Pass Switch, one (1) for each circuit, is located on the Vend Motor Assembly secured by two (2) screws. This switch is a bypass around the Vend Motor Switch to keep the Coin Changer circuit closed if the Vend Motor stops or is stopped when the arm of the Vend Motor Switch is top side of the vending cam, i.e., all other vending circuits are operative.

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**Rutherford Birchard Hayes Gradwohl**



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