



Figure 10

For example, work the plate toward the right gap position between the plates.

Figure 11

Before connecting, set the control knob (arrow) for the plate width. To arrest the weld, press and release the button until the weld is the correct size. Do not set the knob of the control knob. The control knob.



ARMING THE

When the

the

(2) Set

INSTRUCTION MANUAL



Model DBW #12

DoALL BUTT WELDER

SET-UP TIGHTENING ADJUSTMENT

"Incompleteness" and "burned out" welds are a result of incorrect tension adjustment. If the weld is too tight, the weld is too tight. If the weld is too loose, the weld is too loose. For best results, the weld should be adjusted to a "burned out" weld.

A hole in the outside top of the control knob (arrow) is used to adjust the tension of the plate (Figure 12).

8. X-RAYING: Rotation of the knob produces a slower turning of the knob. This will produce more heat at the point of the weld. A more accurate adjustment will flow from heat.

To adjust the tension, proceed as follows:

- (1) Disconnect electrical power.
- (2) Remove the welder from the machine frame.
- (3) Press the welding lever and check the control knob. There should be a gap between the contact points of 1/16 in. to 1/8 in. Adjust the knob with a screwdriver (see Fig. 12).

(4) Connect electrical power.

(5) Make a sample weld. A "burned out" weld indicates that the adjusting screw should be turned out. An "incompleteness" weld indicates that the screw should be turned in. The 1/2 inch wide saw blade for sample welds.



the set-up tension adjustment.

Doall Blade Welder Manual

Tom Scanlan



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